

Two major features of this text

試用

<This is a text to pass the Japanese national certification examination. >

- Since explanatory materials are systematically made based on subject examination questions, preparation studies are possible about all items of subject examinations without prior knowledge. Therefore, even if you begin studying from text parts, or solving problems, you can understand. It contains examination questions for the past four years.
- Studies other than processes of which you take charge are also easy.
- As for "difficult industry English notation", commentaries are attached.

<This is an educational text of semiconductor packages and backend processes for new employees. >

- All the semiconductor assemblies can be understood visually from beginning to end.
- Since the semiconductor packages are introduced in order of developments depending on familiar usage, you can understand why many kinds of packages are required.
- You will understand something with the assembly (the bonding) of the semiconductor.

Chapter1 : Kinds of Packages	
Kinds and Use Examples of Semiconductor Packages	
1	Vacuum Tube
2	Vacuum Tube Radio
3	Transistor
4	Transistor Television
5	DIP
6	Terminal Insertion Type
7	Home TV Game Machine
8	Refrigerators and Air Conditioners
9	QFP (Quad Flat Package)
10	SOP (Small Outline Package)
11	J Lead Surface Mounting Type
12	Second Generation TV Game Machine
13	BGA (Ball Grid Array)
14	BGA and QFN (QF Non-leaded Package)
15	Television and PC
16	BGA with a Heat Sink
17	Third Generation TV Game Machine
18	FCBGA (Flip Chip BGA)
19	Fourth Generation TV Game Machine
20	High Performance Computer
21	MCP (Multi Chip Package) in QFP
22	Control of In-vehicle Apparatus
23	MCP (Multi Chip Package) in BGA
24	Cellular Phone and Digital Camera
25	How to Call Package Externals
Chapter2 : Roles of Packages	
Roles of Semiconductor Packages	
1	Roles of Semiconductor Packages
2	Roles of QFP
3	Performance Necessary for Packages

Chapter3 : What is Assembly?	
What is Assembly of a Semiconductor?	
1	General Assembly Image
2	Classifications of Bonding and Adhesion
3-1	Kind of Bonding Assembly of a Semiconductor(1/3)
3-2	Kind of Bonding Assembly of a Semiconductor(2/3)
3-3	Kind of Bonding Assembly of a Semiconductor(2/3)
4-1	Bonding Theory(1/5)
4-2	Bonding Theory(2/5)
4-3	Bonding Theory(3/5)
4-4	Bonding Theory(4/5)
4-5	Bonding Theory(5/5)
5-1	Exfoliation (Destruction) Theory(1/7)
5-2	Exfoliation (Destruction) Theory(2/7)
5-3	Exfoliation (Destruction) Theory(3/7)
5-4	Exfoliation (Destruction) Theory(4/7)
5-5	Exfoliation (Destruction) Theory(5/7)
5-6	Exfoliation (Destruction) Theory(6/7)
5-7	Exfoliation (Destruction) Theory(7/7)
Chapter4 : Assembly Process	
Assembly Process of QFP	
4-1	Outline of QFP Assembly
4-2	Outline of BGA Assembly
Back Grinding Process	
4-3	Back Grinding
4-4	Micro Crack by Stress
4-5	Stress Removal Method

Contents (2/3)

試用

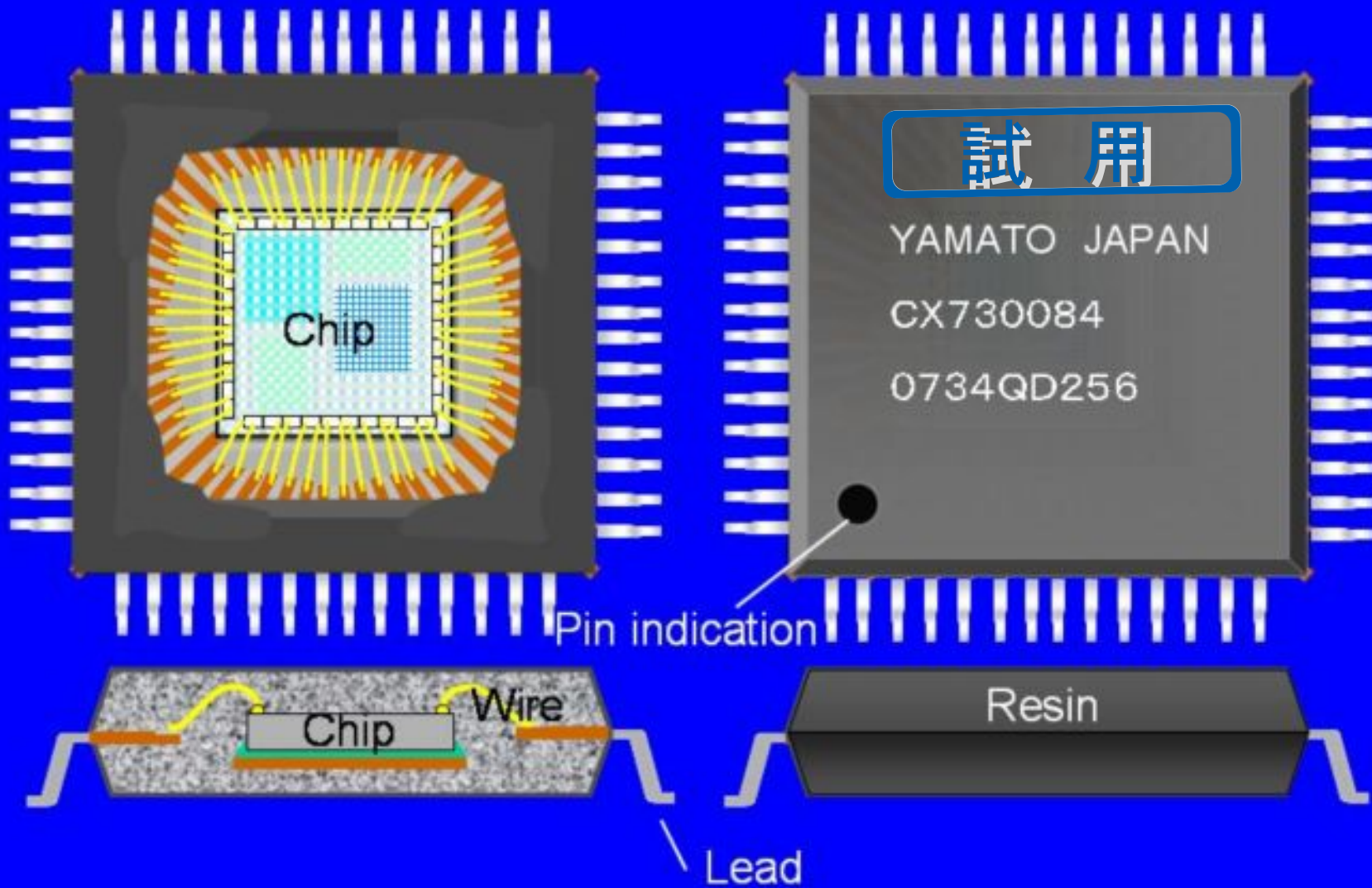
Dicing Process	
4-6	What Is the Dicing?
4-7	Carrier Ring Structure
4-8	Adhesive Sheet Attachment
4-9	Adhesive Sheet Attachment Process
4-10	Dicer Structure
4-11	Dicing Blade
4-12	Step Cut Method
4-13	Cutting Method of Dicing
4-14	Order of Dicing
4-15	Defective Items of Dicing
4-16	Chip Crack
4-17	UV Irradiation Method
Die Bonding Process	
4-19-1	Kind of Die Bonding
4-19-2	Kind of Die Bonding
4-20	Resin Paste Die Bonder Structure
4-21	Various Metallic Characteristics
4-22	Structure of the Resin Paste Bonding Method
4-23	Role of Die Bond
4-24	Lead Frame
4-25	Lead Frame Manufacturing Method (Etching)
4-26	Lead Frame Manufacturing Method (Press)
4-27	How to Pickup Die
4-28	Die Quality Recognition Method
4-29	Structure of a Dispenser
4-30	Kinds of Dispense Method
4-31	Discharge of Resin Paste
4-32	Die Bonding of Resin Paste

4-33	Cure of Resin Paste
4-34	Lead Frame Supply Method
4-35	Kinds of defective die bonding
4-36	Die Shear Test
Wire Bonding Process (Connection Process)	
4-38	Capillary for Wire bonding
4-39	Outline of Wire Bonding
4-40	Bonding Structure of Wire Bonding
4-41	Wire Bonder Structure
4-42-1	Methods of Wire Bonding(1/4)
4-42-2	Methods of Wire Bonding(2/4)
4-42-3	Methods of Wire Bonding(3/4)
4-42-4	Methods of Wire Bonding(4/4)
4-43-1	Methods of Reverse Bonding(1/3)
4-43-2	Methods of Reverse Bonding(2/3)
4-43-3	Methods of Reverse Bonding(3/3)
4-44	Wire Pull Test
4-45	Ball Shear Test
4-46	Peel Test
Molding Process	
4-48	Transfer Mold Resin Molding Equipment Structure
4-49	Kinds of Molding Metal Mold Method
4-50	Composition of Molding Resin Materials
4-51	Manufacturing Method of Molding Resin
4-52	Management and Disposal Process of Resin
4-53-1	Molding Process (Transfer Mold Method)
4-53-2	Molding Process (Transfer Mold Method)
4-54	Section Structure of Molding Die and Defects
4-55	Popcorn Phenomenon

Tie Bar Cutting Process	
4-57	Roles of Tie Bar
4-58	Tie Bar Cutting and Lead Bending Mold Structure
4-59	Tie Bar Cutting Process
Plating Process of the Lead	
4-60	Theory of Electroplating
4-61	Electrolytic Degreasing
4-62	Deburring (High Water Pressure Washing)
4-63	Acid Washing
4-64	Etching
4-65	Electric Solder Plating
4-66	Neutralization
4-67	Water Washing
4-68	Drying
4-69	Plating Evaluation Method
Marking Process	
4-70	Ink Marking
4-71	Laser Marking
4-72	Features of Laser Beam
Terminal Formation and Singulation Process	
4-73	Lead Tip Cutting Process
4-74	Lead Forming (Slide-bend formation)
4-75	Lead Forming (Roller Bending)
4-76	Lead Forming (Cam Bending)
4-77	Coplanarity (The Degree of Lead Flat)
4-78	Defective Mounting (Defective Solder Wettability)

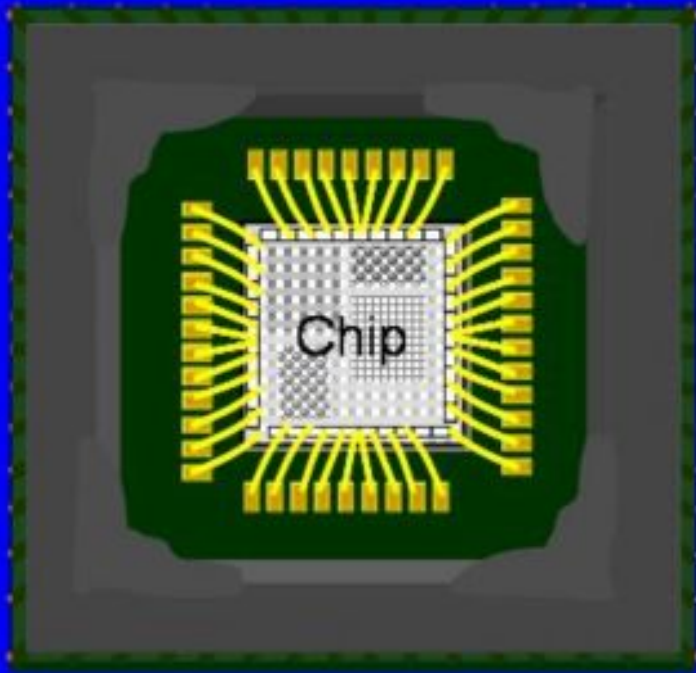
Chapter5 : Assembly Process of BGA	
5-1	Substrate of BGA
5-2	Method of manufacturing substrate of BGA
5-3-1	Assembly Process of Wire BGA(1/2)
5-3-2	Assembly Process of Wire BGA(2/2)
5-4	Self Alignment Nature of Solder Balls
5-5	Substrate Dicing Cutting
5-6	Batch Molding BGA
5-7	Assembly Process of FCBGA (Bump Attachment)
5-8	Chip Singulation of FCBGA
5-9-1	Assembly Process of FCBGA(1/2)
5-9-2	Assembly Process of FCBGA(1/2)
Chapter6 : Assembly Process of Ceramic Packages	
6-1	Wedge of Ceramic System Packages (Tool)
6-2-1	Assembly Process of Ceramic System Packages
6-2-2	Assembly Process of Ceramic System Packages
6-3	Sealing Process of Ceramic System Packages
6-4	Airtight Tests on Ceramic System Packages
Chapter7 : Assembly Process of TCP	
7-1	Assembly Process of TCP
7-2	Cross Sectional Structure of TCP and COF
Chapter8 : Assembly Process of WSP	
8-1	Rewiring Process of WSP
8-2	Singulation of WSP
Chapter9 : Test Process	
9-1	Test Process Flow
9-2	Defective Assembly Known by Tests
9-3	Electric Functional Tests

QFP



BGA

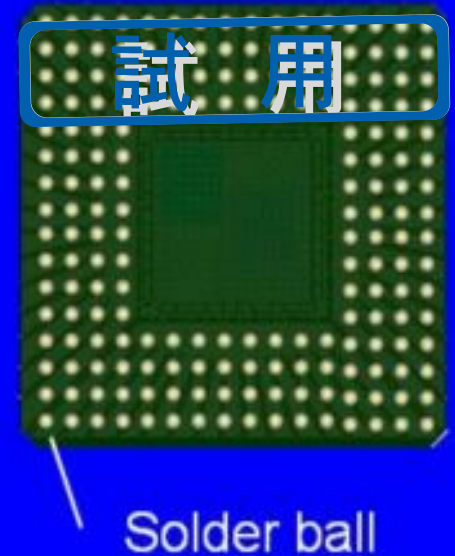
Inside



Front side

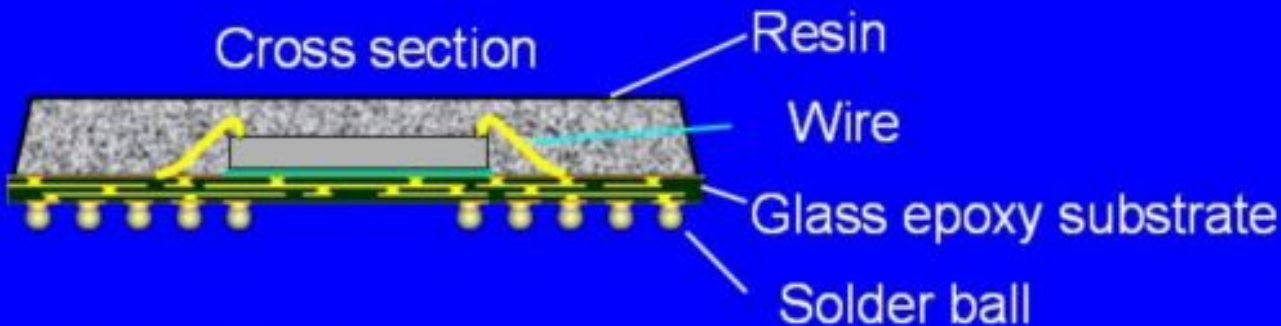


Back side

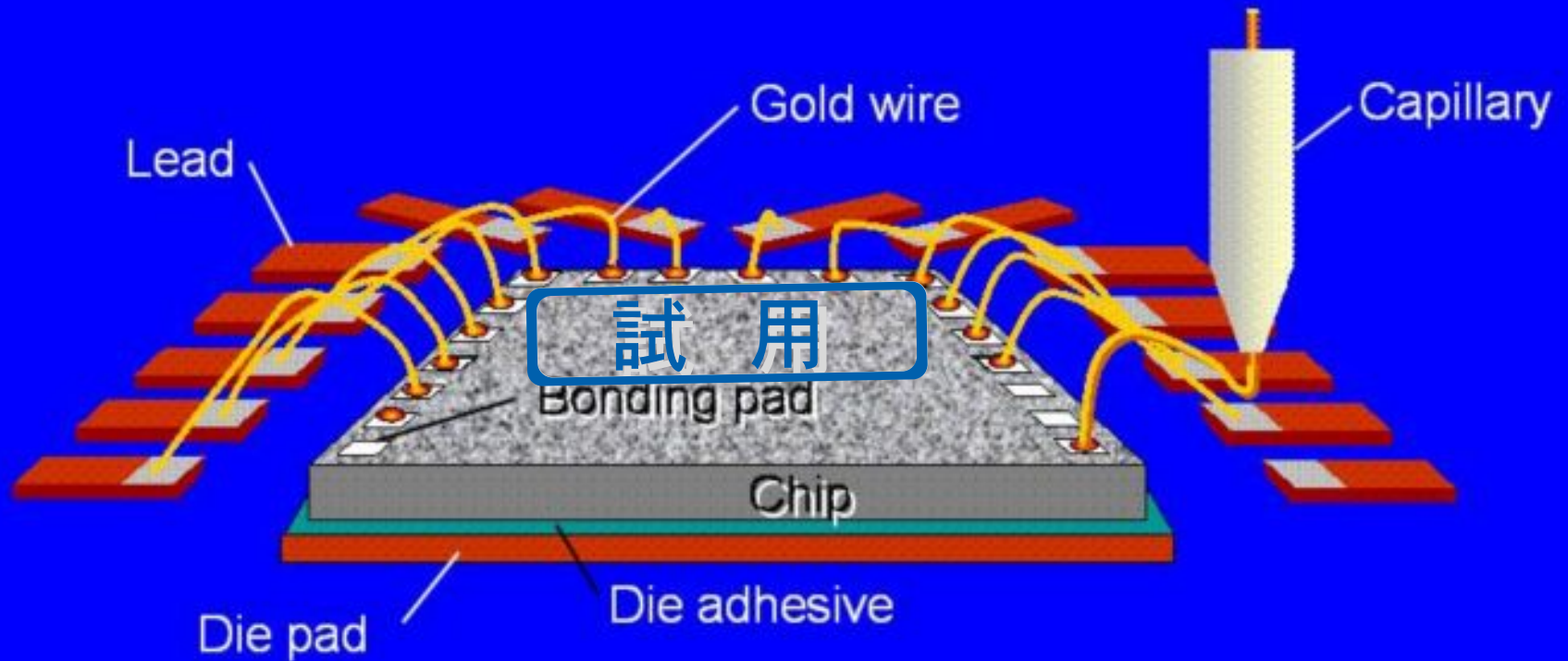


Side view

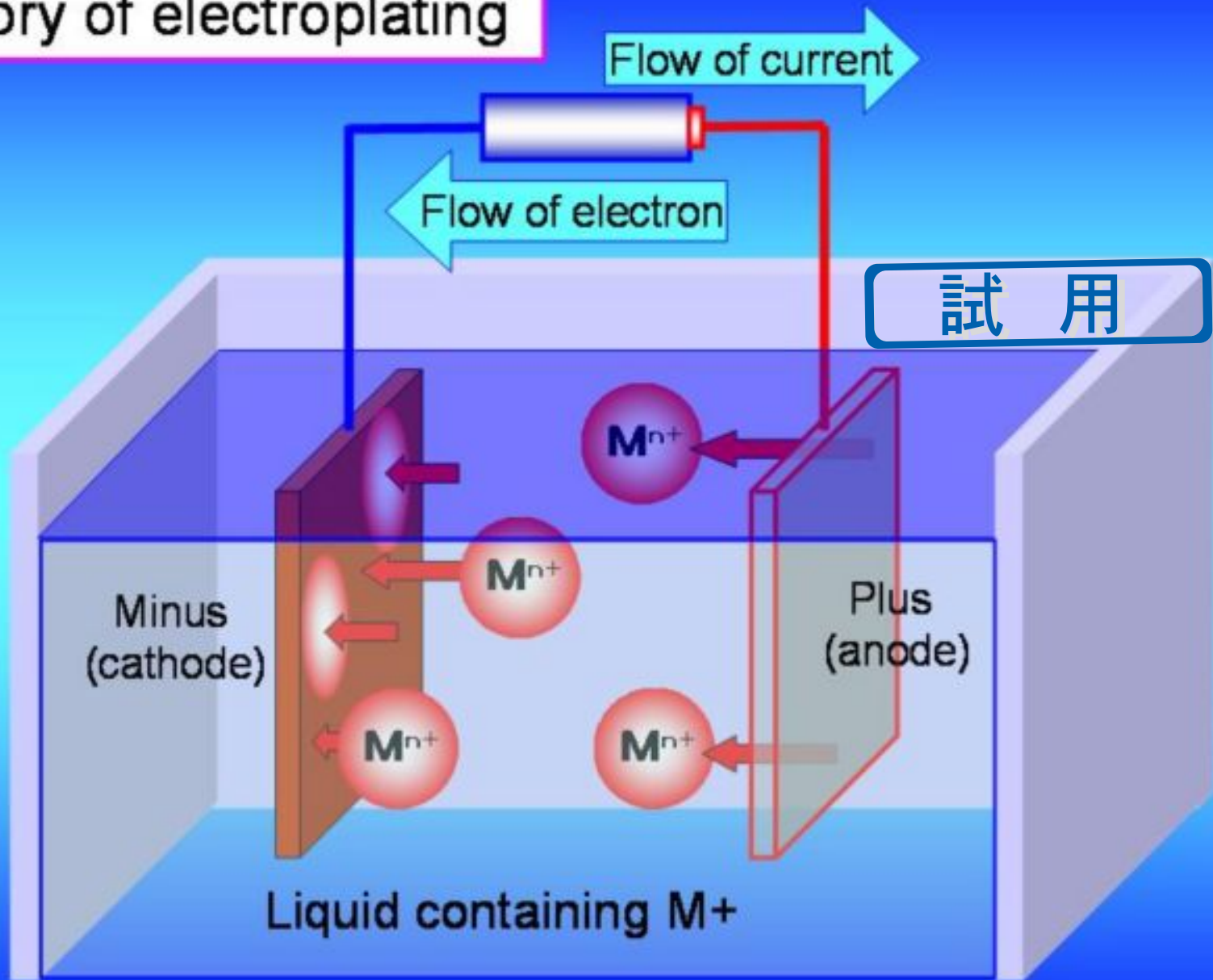
Cross section



Outline of wire bonding



Theory of electroplating



試用

Minus
(cathode)

Plus
(anode)

Liquid containing M^+